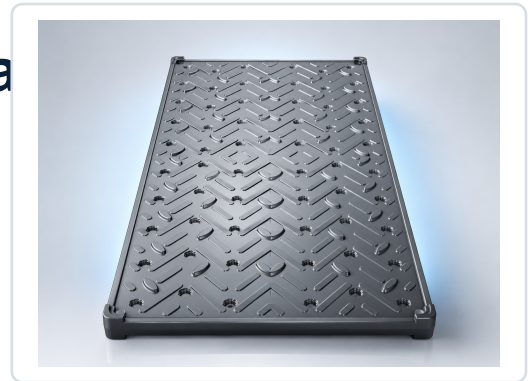




DATA CENTER COLD STORAGE PRODUCT LINE

# 23C PCM Thermal Storage Plate

Data Center Cold Storage standard product manual based on the 5.0 L plate fill rule.



PHASE POINT

**23C**

NOMINAL FILL

**5.0 L/plate**

LATENT RANGE

**0.289-0.289 kWh**

MATERIAL OPTIONS

**1 variants**

## Core Engineering Data - Plate Template

Parameter	Value	Unit	Source / status
Plate outer dimensions	800 x 400 x 18	mm	Standard plate rule
Nominal PCM fill volume	5.0	L/plate	Standard product rule
Phase point	23	C	Product library
Material option count	1	-	Active Pure PCM products
HDPE single-side wall	1.5	mm	Current plate template
HDPE density	950	kg/m3	Current plate template
HDPE conductivity	0.45	W/mK	Current plate template

Data status: design-calculated; final deployment requires cycling, leakage, compatibility, thermal-curve, and compliance validation.

## CORE ENGINEERING DATA TABLES

# Material And Performance Data

Material options are active Pure PCM products at 23C, calculated under the 5.0 L fill rule.

## Material Property Table - 23C Pure PCM Options

Source product	Type	Density kg/m3	Latent kJ/kg	k W/mK	Status
PCM-ORG-PURE-125	Organic	800	260	0.3	PCM cost library

## Calculated Performance Table - Per 5.0 L Plate

Variant	PCM kg	Plate kg	Latent kJ	Latent kWh	vs water 10K	Context
Organic	4.00	4.72	1040	0.289	5.0x	Draft calc.

## Calculation Basis And Boundary Conditions

Item	Basis	Unit	Status
PCM mass	5.0 L x density	kg	Calculated
Latent capacity	PCM mass x latent heat	kJ / kWh	Calculated
Water comparison	5.0 kg water x 4.186 x 10 K	kWh	Reference only
Plate mass	PCM mass + 0.722 kg HDPE estimate	kg	Estimate only

**APPLICATION, SELECTION, VALIDATION**

# Material Selection And Quality

Select the 23C plate by operating window, material priority, plate count, and validation evidence.

## Application Fit Matrix

Application	Problem	Engineering objective
Data center cooling buffer	Short load spikes	Thermal ride-through before plant response
HVAC peak shifting	Demand and tariff windows misalign	Store cooling for peak period support
Cold storage stabilization	Door openings or pull-down events	Stabilize recovery near setpoint

## Selection Workflow

Step	Decision	Required input
01	Temperature window	Confirm charge/discharge temperatures and approach delta
02	Phase point	Select PCM transition point inside usable operating window
03	Material option	Balance kWh/plate, mass, conductivity, safety, and cost
04	Plate count	Convert required kWh into plate quantity and packaging layout

## Qualification Gate Before Customer Release

Item	Evidence required	Status
Cycling stability	Cycle count, method, acceptance threshold	Required
Leakage / containment	Thermal cycling and hold test	Required
Compatibility	Coolant, HDPE, seals, metals, duration	Required
Thermal performance	Flow rate, approach temperature, charge/discharge curve	Required
Safety / compliance	SDS, transport/storage classification, regulatory status	Required